



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-011
Job Sheet 169428



Part No: D350-578-011

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/13/17

Created By: Mario Poulin

Type: AOG

Description:

Customer: Airbus Helicopters Chile SpA (CEUR013)

Jose Arrieta 7808 La Reina SG Santiago, Chile ph:011 56 2 413 43 00

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/13/17	0.00	0.00	Start Up Stores/Pkg-2		Smb
160	Packaging	1 pcs		12/13/17	0.00	0.00	Packaging1-3		Smb
170	QC	1 pcs		12/13/17	0.00	0.00	QC4		M.D.
175	DC	1 pcs		12/13/17	0.00	0.00	DC		
180	Packaging	1 pcs		12/13/17	0.00	0.00	Packaging3-1		Smb
190	QC21-FG	1 Ea		12/13/17	0.00	0.00	QC21		FG013

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-011

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-16A SO20207	12 ✓	387	0	0
	D2432 SO20191	2 ✓	0	0	0
	D2529 SO20193	12 ✓	1,700	0	0
	D3601-1 SO20225	12 ✓	201	0	0
	D4011-1 SO20326	6 ✓	118	0	0
	D4012-1 SO20324	6 ✓	188	0	0
	MS21042L4 SO20187	12 ✓	4,484	0	0
	NAS1149D0463J SO20188	24 ✓	4,967	0	0

Part Specifications

Specifications could not be found.

Plex 12/11/17 1:40 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		AGAINST DEPARTMENT/PROCESS									
Part No. _____				kid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐			
NCR No. _____				machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐			
Date: _____				forming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐			
				Large Fab ☐		Composite ☐		Supplier ☐					
				QTY Effective: _____						MRB (QSI042) Approval			
				Disposition						Completed By			
										Lead hand / Supervisor Approval Verification			
										QC / QA Coordinator Approval			

Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Wave/Twist in Tube ☐ Marks/Chatter ☐		Instructions Incomplete/Unclear ☐ Drill Holes ☐		Other: _____	
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AS350/AS355 Bearpaws

D350-578-011

PART NO:

Revision:

Operation:

Change No:

Mfg Date: 12/12/17

Job No: 169428

Start up Operation